

PLAINTIFFS' TRIAL EXHIBIT NO. 377  
Civil Action No. 6:17-CV-00047

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**From:** Tim Chen/TXHDPE  
**Sent:** Wednesday, January 11, 2012 1:59 PM  
**To:** Jack Broome/FTHDOR; Gary Patek/FTHDSF; Ricardo Lara/FTHDOR; Humberto Arguello/FTTRIN; Arturo Bazan/FTTRIN; Larry Daniels/FTLLSF; John Peterson/FTLLSF; Ron Klemcke/FTLLSF; Howard Huang/FTHDSF; Noel Espinoza/FTHDOR  
**Cc:** Jesse Chang/TXLLDPE; S.C. Chang/TXHDPE  
**Subject:** PP pellets in unit (THM tracking)  
**Importance:** High

Dear PE colleagues:

Similar nature subject statement from PP for **THM, Ditch** subject for your reference or any your brain-storming generated good idea to keep clean or work for better efficiently, any improvement project, additional equipment, pellets recovery system for heel cars to make it easier in long term.

Thanks.  
Tim Chen

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**From:** Eric Tsai/FTPPSF  
**Sent:** Wednesday, January 11, 2012 1:49 PM  
**To:** [tptai@ftpc.fpcusa.com](mailto:tptai@ftpc.fpcusa.com); Jason Williams/FTPPOR; Virgil Simms/FTPPOR  
**Cc:** [timchen@ftpc.fpcusa.com](mailto:timchen@ftpc.fpcusa.com)  
**Subject:** FW: PP pellets in unit (THM tracking)  
**Importance:** High

Dear T.P./Jason/Virgil:

As you knew, the pellet/powder ( with grass ) in ditch be a “ big “ issue for PO operation working area and Mr. Randy Smith ( and EH&S – will performance monthly audit – next will be 2<sup>nd</sup> week of Feb./2012 ) ask our assistance to take care this one carefully and thoroughly!

The following one is the practice from PP II – we require each shift to clean out the area after end of shift and pass what they done to next shift ... this way can prevent any people complaint other people generate “ mess “ or be lazy for next shift ... please consider to setup some ways that can help us to keep THM to meet what EPA/OSHA require ...

I really believe the heel car cleaning system ( shall be applied from end of Jan./2012 – please make it happen !) will help loading area a lot, but we still require to do something right before it ...

Please share what your thought or do what we shall do .. thanks

FPC/USA PO/PP Plant

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**From:** Robert Walthall/FTPPOR  
**Sent:** Wednesday, January 11, 2012 4:45 AM  
**To:** Markus Irwin/FTHDOR  
**Cc:** Paul Spinks/FTPPSF  
**Subject:** RE: PP pellets in unit (THM tracking)

Cleaned all pellet silo area  
Cleaned around B931pellet blowers blowers  
Cleaned roadway between pellet silos and railcar area.  
Cleaned around b501/502 blowers

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**From:** Markus Irwin/FTHDOR  
**Sent:** Tuesday, January 10, 2012 5:01 PM  
**To:** Robert Walthall/FTPPOR  
**Cc:** Paul Spinks/FTPPSF  
**Subject:** FW: PP pellets in unit (THM tracking)

- Cleaned roadway south of PPII from Outfall 001 to 002
  - Cleaned roadway east of extruder building, east of F501's
  - Cleaned ditch running N to S east of EG
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**From:** Paul Spinks/FTPPSF  
**Sent:** Tuesday, January 10, 2012 1:03 PM  
**To:** Markus Irwin/FTHDOR  
**Cc:** Albert Blinka/FTP2OR; Keith Schultz/FTP2SF  
**Subject:** PP pellets in unit (THM tracking)

Supers,  
I will use this e-mail to start →

As I mailed yesterday we need immediate action and continued effort (cleaning every shift) until ALL the pellets and debris are cleaned from:

- outfall 008 (and 009)
- upstream to the R/C loading building (including the white rock area inside and outside the building to switches and heel car area)
- rolloff area
- pellet transfer area
- extrusion area
- inside our internal outfall
- any other area I may have missed where *PP2 polymer* and trash are contained

I will not be making a daily THM "punch list", but I will mentioned a few areas that need special attention as I see them.

This started yesterday with the pellets in road (between PP2 and EG) – especially across from PP2 internal outfall 001 and some pellets on white rock area south of the loading building.

***This area was cleaned up.***

This morning I mentioned pellets in the EG ditch (much further south of PP2) and I understand outfall 008 is very bad.

Use this e-mail to start the string. The current shift super on days will note all the areas their shift cleaned in the day and then will forward to the on-coming night shift super while cc'ing to me. This shall continue again from nights to days, etc. Use this same e-mail and we will all be able to see the progress and effort by all.

Thank you. Again, please discuss with your hourly folks and get the prepared and ready to go to work on cleaning up the debris.

**Paul Spinks** 

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